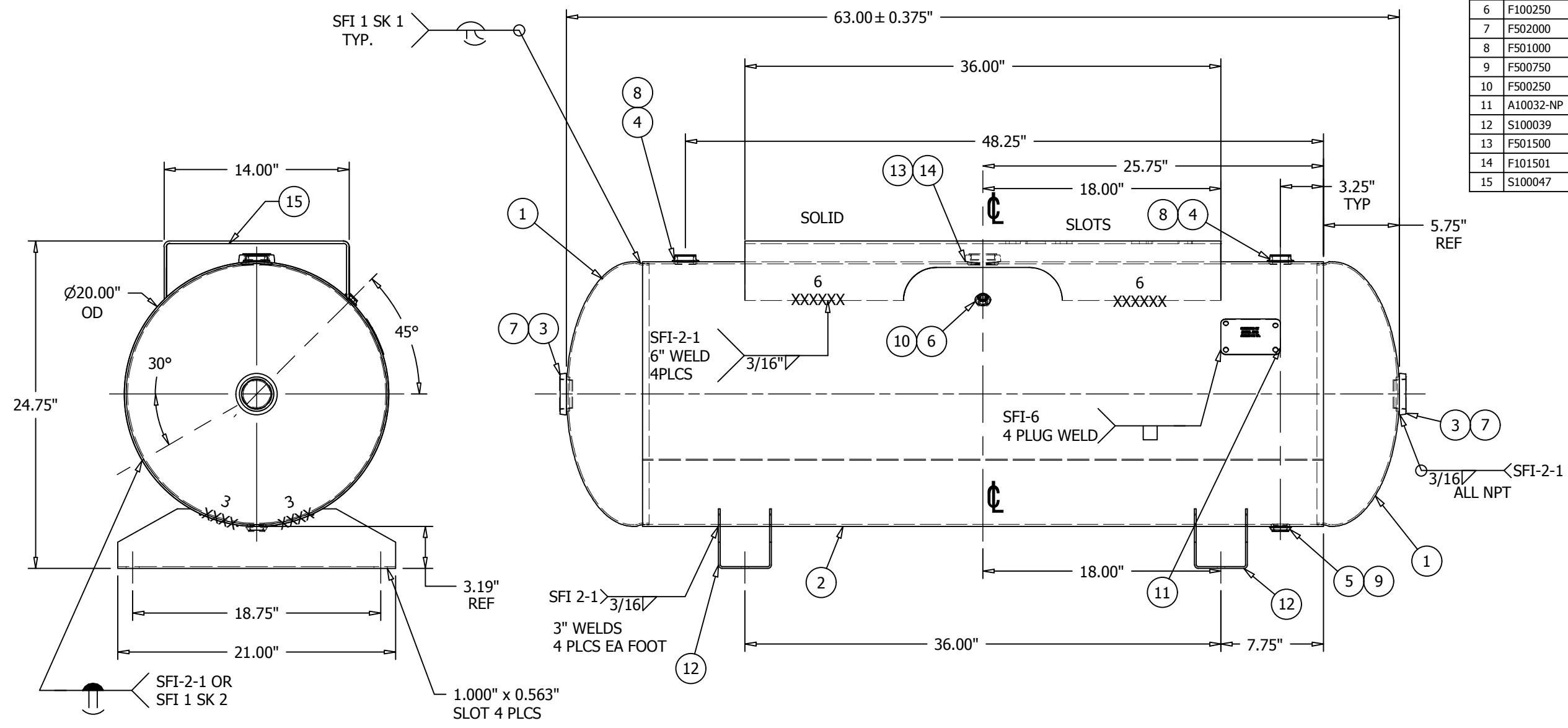
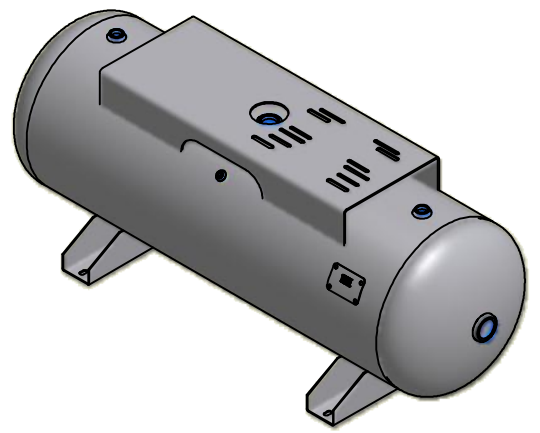


ITEM	P/N	DESCRIPTION	MATERIAL	QTY
1	H20124J	HEAD, 0.124 M x 20" OD SE 2:1 JOGGLE	SA414-G	2
2	A10032-SL	SHELL 0.154" X 51.5" X 62.375"	SA414-G	1
3	F102000	WELD FLG, 2 NPT FLAT O-RING	SA181-70	2
4	F101000	WELD FLG, 1 NPT	SA181-70	2
5	F100750	WELD FLG, 3/4 NPT	SA181-70	1
6	F100250	WELD FLG, 1/4 NPT	SA181-70	1
7	F502000	PLUG, 2 NPT PLASTIC PIPE	PLASTIC	2
8	F501000	PLUG, 1 NPT PLASTIC PIPE	PLASTIC	2
9	F500750	PLUG, 3/4 NPT PLASTIC PIPE	PLASTIC	1
10	F500250	PLUG, 1/4 NPT PLASTIC PIPE	PLASTIC	1
11	A10032-NP	NAME PLATE FOR A10032	A569	1
12	S100039	CHANNEL FOOT, 0.135" x 4" x 4.5 x 21"	A-569	2
13	F501500	PLUG, 1-1/2 NPT PLASTIC PIPE	PLASTIC	1
14	F101501	WELD FLG, 1.5 NPT RAD O-RING	SA181-70	1
15	S100047	TOP PLATE 7GA x 4.5 x 14 x 36	A569	1



**SHELL CUT SIZE IS REFERENCE ONLY
 **SEE PAGE 2 FOR PAINT INSTRUCTIONS
 **SHIPPING WEIGHT: 237#
 **IMPACT TEST EXEMPT PER UG 20(f)
 20" X 63" 200# HORIZONTAL AIR RECEIVER
 NOTES

TOLERANCES ARE PER EN1370
 STEELFAB STANDERD TOLERANCES



TRAVELER REQUIRED No REQUISITION REQUIRED No FIXTURE REQUIRED No IF YES THEN FIXTURE # _____

RELEASED TO PRODUCTION	CALCULATED MINIMUMS
SALES ORDER#	HEAD THK: .109" MIN
RELEASE DATE:	SHELL THK: .133 MIN
NB/SERIAL#	

DESIGN & CALCULATIONS COMPLY WITH
 ASME CODE SECTION VIII, DIV1.
 LATEST EDITION AND ADDENDA

HEAD THK: .124" MIN	C.A.: ---	MAT'L SA414-G	EFF 85 %
SHELL THK: .154" NOM	C.A.: ---	MAT'L SA414-G	EFF 70 %
NAT'L BD: YES	STAMP " U "	MAEWP --- PSI AT --- °F	
VOLUME: APPROX 80	GAL	MAWP 200 PSI AT 450 °F	
CRN: L4033.5C		MDMT -20 °F AT 200 PSI	
REF:		TEST: HYDRO AT 260 PSI	
		TEST: PNEU AT 260 PSI	

STOCK	ENG. APPL / DATE
	AH - 10/25/2004
	QCM. APPL / DATE
	BW-10/25/2004
	A.I. VERIFICATION / DATE
	BQ-10/25/2004

REV	DATE	DESCRIPTION	ENG	QCM	AI/DATE
7	2/2/10	WAS .151 SHELL, PAINT WAS POWDER	SAB	JP	BQ 11/09/09
8	2/17/10	CHANGED FINISHING INSTRUCTIONS	KG	BW	BQ2/18/10
9	1/18/12	CHANGED CRN AND REDRAWN IN INVENTOR	BP	JP	BQ 1/23/12

A10032

STEEL FAB	
OAKVILLE, ONT.	ABINGDON, VA.
DRAWN BY: RGO P/N	A10032
DATE: 3/25/1989	PAGE 1 OF 2
	REV. 9

**CLEANING & PREPARATION
(STEEL FAB)**

YES/NO

- BLAST EXTERIOR
- INTERIOR COMPONENTS & VESSEL
BLASTED (PRE-ASSY)
- NO FINISH REQUIRED
- EXTERIOR TO BE FREE OF WELD SPATTER
- INTERIOR TO BE FREE OF WELD SPATTER
- DRY INTERIOR (IF NECESSARY)
- VACUUM INTERIOR - FREE OF LOOSE PARTICLES
- MISC. ASSEMBLY REQUIRED

**PREPAINT PREPARATION
AREA'S OF VESSEL TO BE PAINTED**

YES/NO

- EXTERIOR
- INTERIOR
- OTHER

PAINT EXTERIOR GRAY PRIMER P100004

- AREAS NOT PAINTED

- MASK FLANGE FACE, ETC

**SURFACE PREPARATION & PAINTING:
(OUTSIDE VENDOR)**

PAINTING

YES/NO

- EXTERIOR (MILS REQ - DFT)

- INTERIOR (MILS REQ - DFT)

- OTHERS (MILS REQ - DFT)

OUTSIDE SERVICE VERIFICATION

WHEN PRODUCT IS SHIPPED DIRECT TO CUSTOMER FROM VENDOR, OUTSIDE VENDOR MUST SIGN OFF INDICATING ACCEPTANCE OF ALL CRITERIA ON FINISH SPECIFICATIONS. FINISH SPECIFICATIONS MUST BE SIGNED BY VENDOR & RETURNED TO STEEL FAB AFTER JOB IS COMPLETE

SIGNED DATE

PACKAGING PROCEDURE:

PLUG ALL OPENINGS WITH PLASTIC PLUGS AFTER PAINTING
USE FOAM UNDER BANDS AFTER PAINTING

PACKAGING MATERIALS:

DESIGN & CALCULATIONS COMPLY WITH
ASME CODE SECTION VIII, DIV1.
LATEST EDITION AND ADDENDA

STOCK	ENG. APPL / DATE AH - 10/25/2004
	QCM. APPL / DATE BW-10/25/2004
	A.I. VERIFICATION / DATE BQ-10/25/2004

STEEL FAB

OAKVILLE, ONT.		ABINGDON, VA.	
DRAWN BY: RGO	P/N	A10032	PAGE REV.
DATE: 3/25/1989			PAGE 2 OF 2 REV. 9