

Nitrogen Tire Inflation Systems

aerospace climate control electromechanical filtration fluid & gas handling hydraulics pneumatics process control sealing & shielding



Features and Benefits

- Produces high purity (95-98%) nitrogen from compressed air
- Most complete product line in the industry, offering tank mount units (stationary & portable), wall mount units, stand alone units for high capacity operation and mobile units for service trucks
- Most complete prefiltration package in the industry, offering maximum reliability and long operating life
- Autoinflator offered to purge & fill complete set of tires automatically
- Auto shutdown = less wear on your compressor, lower energy usage

- Broadest operating temperature range in the industry, from 33°F to 110°F
- Membrane is shipped fully aged, does not degrade over time, and provides consistent high performance throughout the life of the membrane
- No moving parts
- Easy installation. Pipe in compressed air, pipe out nitrogen
- Complete line of accessories available to help customize your nitrogen offering



Why Use Nitrogen?

- Maintain proper inflation pressure longer:
 Tires inflated with compressed air lose 2 psi/month. It takes up to 6 months or more for the same loss with nitrogen
- Improve fuel efficiency:
 Properly inflated tires provide a 3.3% increase in miles/gallon
- Eliminate chemical aging of the tire:
 As oxygen permeates through the side wall, it degrades the rubber, causing the tire to deteriorate. Nitrogen is inert, and prolongs tire quality.
- Longer tire life:
 By maintaining proper inflation pressure and minimizing tire aging, tire life improves by up to 25%
- Nitrogen is very dry (-50°F dewpoint):
 Nitrogen eliminates condensation and rim corrosion, and will allow tires to run cooler and provide a safer ride.
- Prevent autoignition of the tire:
 Tires running cooler will minimize autoignition, providing a safer ride.
- Increase retreadability:

 As nitrogen minimizes the oxidation of the rubber, the tire retains its original quality longer, providing more retreads.
- Nitrogen filled tires will last longer, provide increased safety, better fuel efficiency and reduced operating costs

	N2 Flow (68°F (SCI	@ 145 PSIG ⁻ M)	N2 Flow @ 10 68°F (SCFM)		
Model	95%	97%	95%		
TS021	2.1	1.39	1.51		
TS051	5.1	3.28	3.62		
TS076	7.6	4.90	5.43		
TS123	12.3	7.89	8.77		
TS20F	19.9	12.74	14.13		
TS34F	34	21.76	24.14		
MTS06	6	3.84	NA		
MTS12	12	7.68	NA		





What Industry Leaders Say:

Michelin supports the use of nitrogen based on its ability to better retain pressure over a period of time.

- Michelin Technical Bulletin, November 2003

Goodyear says 15% under-inflation = 8% less tread mileage and 2.5% decrease in fuel economy.

- Goodyear Radial Truck Tire and Retread Service Manual, Pg. 40

Pirelli says 20% under-inflation = 15% shorter tire life.

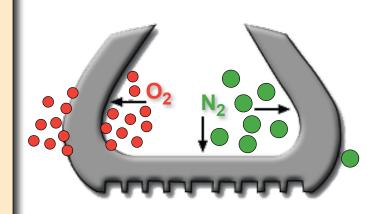
United States Department of Energy says the United States loses over 2 million gallons of fuel each day due to under-inflation.

TMC (Technology & Maintenance Council of the American Trucking Association) says that about 90% of tire failures causing tire road debris is caused by under-inflation.

- TMC Tire Air Pressure Study, May 2002

Bridgestone says air inflated tires lost an average of 2.7 psi per month and nitrogen inflated tires lost an average of 0.7 psi per month.

- Guy Walenga, Clemson Tire Conference, March, 2004



Cross section view of a tire

System Specifications

1.5 PSIG,

97%	Max. Pressure (PSIG)	Inlet/Outlet (NPT)	Tank/Floor Mount Dimensions
98	145	1/2"	56"H x 26"W x 34"D
2.30	189	1/2"	56"H x 26"W x 34"D
3.43	189	1/2"	56"H x 26"W x 34"D
5.50	189	1/2"	56"H x 26"W x 34"D
8.79	189	3/4"-1/2"	69"H x 24"W x 20"D
15.01	189	3/4"1/2"	69"H x 24"W x 20"D
NA	175	1/2"	42.5"H x 28.7"W x 11.5"D
NA	175	1/2"	42.5"H x 28.7"W x 11.5"D
NA	175	1/2"	42.5"H x 28.7"W x 11.5"D







Return On Investment

Retail:

A typical passenger car will travel 15,000 miles/yr, cost \$100 to replace a tire, and get 20 mpg. This yields a fuel cost of \$2,250 annually. A 3.3% improvement will save \$75 annually.

Increasing tire life by 25% will save \$100 or \$25/year over the life of the tire. This yields a total savings of \$100 per year, or \$400 over the life of the tires.

This savings coupled with the fact that approximately 60 deaths/year and 10,000 accidents are attributed to underinflated tires, should make an easy sell.

Fleet Operations:

A typical truck tire with two retreads costs \$480 and lasts approximately 270,000 miles. Inflating tires with nitrogen has been shown to increase tire life up to 25%. Increasing tire life to 337,500 miles would save \$120/ tire. A typical tractor trailer get 6 mpg, and over the 337,500 mile life of the tire, would use 56,250 gallons of fuel or \$168,750 (\$3/gal). A 3.3% improvement would save \$5,569 over the life of the tire. This yields a total savings of \$7,729 over the life of the tire. A fleet with 50 trucks and 900 wheel positions would save \$386,000 over the life of the tires.















Parker Hannifin Corporation
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Accessories

Part Number	Description
B04-0190	Green plastic valve caps (qty 2000)
TS-CHVC-B	TPMS compatible high grade chrome valve caps (qty 500)
TS-N2001C	Chrome cap 4-pack/sticker kit
TS-N2001G	Rubberized plastic green cap 4 pack/sticker kit
C02-2367	1/2" air separator
F602-12EJQ/M4	3/4" air separator
TS89XDB-G	High volume wall mount autoinflator, w/(4) inflation hoses and manifold
TS89TRL-4	High volume portable (trolley) autoinflator, w/(4) inflation hoses and manifold
B04-0400	12' rubber Parker hose w/chuck and coupler
B04-0401	24' rubber Parker hose w/chuck and coupler
B04-0407	35' rubber Parker hose w/chuck and coupler
B04-0357	Tire chucks (qty 4)
B04-0408	Dual foot chuck
B04-0409	Digital air pressure gauge
TS-02A	Digital nitrogen analyzer
B04-0410	Core removal tool
TS-30G	30 gallon storage tank
TS-60G	60 gallon storage tank
TS-120G	120 gallon storage tank
TS-240G	240 gallon storage tank

Point of Purchase Materials

Part Number	Description
TS-Carlabel	Window decal (qty 250)
TS-UB8	Retail Tiresaver banner
Cpack-Tricar	Trifold brochures (qty 500)
TS-Displaycar	Counter trifold display
TS-Poster	Tiresaver poster (24 x 30)
TS-Buttoncar-25	Tiresaver button (qty 25)
TS-04-0073	Save fuel cards (qty 200) and holder
TS-81-0106	Save fuel cards refill pack (qty 1000)
TS-Tirecover	Tiresaver tirestack cover
TS-4001G	Standard hanging kit: includes plastic valve caps, informational booklet, stickers
TS-4001C	Premium hanging kit: includes chrome valve caps, informational booklet, stickers
TS-SRTD	Retail starter kit: includes (200) trifolds w/countertop display, (400) green plastic valve caps, retail banner, (250) window decals, (5) buttons, poster, (200) save fuel cards w/countertop display, TPMS compatible cap kit.

For additional information on nitrogen tire inflation, go to: www.getnitrogen.org

Parker TireSaver™ Nitrogen Tire Inflation Systems

Commercial Truck and Fleet Models





Generate Nitrogen On Demand

- Widest flow range available in marketplace to service even the largest commercial truck fleets.
- Heavy duty Parker Hannifin (4) stage filtration provides contaminant-free compressed air. Includes carbon adsorption filter, a must have in any generator installation
- Includes nitrogen membrane produced by Cleveland, OH based Parker Hannifin, with expertise from over 20,000 nitrogen generator installations worldwide

- Includes 60 gallon nitrogen storage tank
- Mobile units available for service truck installations. The Parker Mobile unit is the only unit that can operate in extreme environments without a membrane heater
- Wide variety of options available including auto inflators, valve caps and sleeves, separators, etc.
- Easy installation. Simply pipe in compressed air and pipe out nitrogen

Reaction from the Commercial Truck and Tire Market

"Tires last at least 30% longer"

- Maurice Sanchez Brothers Auto Transport Fort Lauderdale, FL

"Every blowout costs \$500.00. Eight months in have not had a nitrogen tire failure"

Paul Mincy
 Adams Motor Express
 Carnsville, GA

"1/10th mile per gallon improvements over air...retreadability increased dramatically" (approximately a 2% improvement)

- Jim Keiser
 Wood County Bandag
 Bowling Green, OH

"120,000 miles...loss of 2/32 of treadwear depth."

Paul Hamm
 Winnipeg Motor Express
 Winnipeg, Manitoba



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Parker TireSaver™

Nitrogen Tire Inflation Systems

Model	TS20F	TS34F	MTS06	MTS12
N2 Flow @ 97% purity, 145 psig, scfm	12.5	21.4	3.8	7.6
N2 Flow @ 95% purity, 145 psig, scfm	19.9	34	6	12
Maximum air requirement, scfm	46	88	16	32
Compressed air pressure requirement, psig	145 - 189	145 - 189	145 - 175	145 - 175
Maximum compressed air pressure, psig	189	189	175	175
Compressed air temperature range	50°F - 104°F	50°F - 104°F	40°F - 250°F	40°F - 250°F
Ambient temperature	68°F	68°F	68°F	68°F
Nitrogen dew point	-50°F	-50°F	< 40°F pressure dew point	< 40°F pressure dew point
Ambient operating temperature	33°F - 110°F	33°F - 110°F	-30°F - 120°F*	-30°F - 120°F*
Compressed air prefiltration	4 stage including carbon adsorption	4 stage including carbon adsorption	4 stage including carbon adsorption	4 stage including carbon adsorption
Floor mount dimensions	69"H x 24"W x 20"D, 400 lbs.	69"H x 24"W x 20"D, 422 lbs.	42.5"H x 28.7"W x 11.5"D, 200 lbs.	42.5"H x 28.7"W x 11.5"D, 300 lbs.
Inlet/Outlet connection	3/4" NPT / 1/2" NPT	3/4" NPT / 1/2" NPT	1/2" NPT / 1/2" NPT	1/2" NPT / 1/2" NPT
Noise level	<45 dba	<45 dba	<45 dba	<45 dba
Required annual maintenance	Filters and Carbon	Filters and Carbon	Filters and Carbon	Filters and Carbon
Application	Truck Tires	Truck Tires	Truck Tires	Truck Tires
Annual maintenance kit	MK-TS20F	MK-TS24F	MK-MTS	MK-MTS
	* 120°F maximum temperature	for intermittent use only. 110°F	maximum temperature for continuous (JSe.







MTS06/MTS12



MTS06 Installed on a Service Truck

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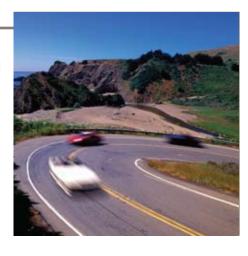
Parker TireSaver[™] Nitrogen Tire Inflation Systems

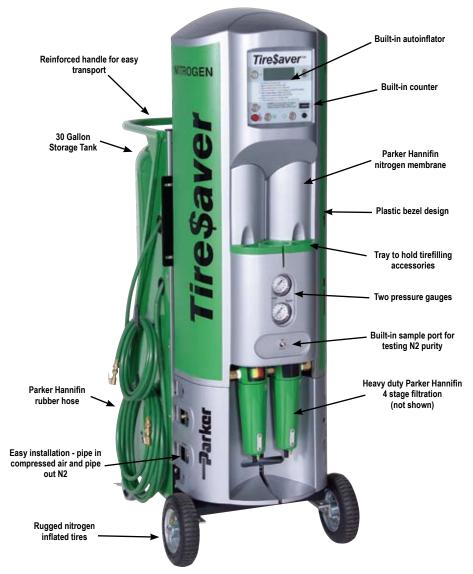
2.1 to 12.3 SCFM Models

Generate Nitrogen On Demand

- Robust plastic bezel design eliminates any potential for damage from accidental contact with vehicle. Minimizes weight for easy portability
- Heavy duty Parker Hannifin (4) stage filtration provides contaminant-free compressed air. Includes carbon adsorption filter, a must have in any generator installation
- Built-in sample port for testing the purity of your nitrogen. Generators are set for 95% purity in tires, but produce purities up to 99%
- Built-in auto inflator purges and fills up to 6 tires simultaneously.
 Operator simply puts chucks on tires and sets pressure, then is free to do other work
- Includes nitrogen membrane produced by Cleveland, OH based Parker Hannifin, with expertise from over 10,000 nitrogen generator installations worldwide
- Includes 30 gallon storage tank with every portable generator
- Built-in counter to keep track of your nitrogen business
- Easy installation. Simply pipe in compressed air and pipe out nitrogen
- Rugged nitrogen inflated tires provide effortless portability in garage environments
- Parker Hannifin rubber hose, the highest quality available, for long lasting operation. Includes tire chucks and extra hose for spare tires

- Includes new long life battery to provide days of uninterrupted service on a single charge.
- Tray included to hold all tire filling accessories, including green valve caps, core removal tool and windshield labels







Parker TireSaver™

Nitrogen Tire Inflation Systems

Principal Specifications				
Model	TS021	TS051	TS076	TS123
N2 Flow @ 97% purity, 145 psig, scfm	1.39	3.28	4.9	7.89
N2 Flow @ 95% purity, 145 psig, scfm	2.1	5.1	7.6	12.3
N2 Flow @ 97% purity, 101.5 psig, scfm	0.98	2.3	3.43	5.5
N2 Flow @ 95% purity, 101.5 psig, scfm	1.51	3.62	5.43	8.77
Compressed air pressure requirement, psig	100 - 145	100 - 189	100 - 189	100 - 189
Maximum compressed air pressure, psig	145	189	189	189
Compressed air temperature range	50°F - 104°F	50°F - 104°F	50°F - 104°F	50°F - 104°F
Ambient temperature	68°F	68°F	68°F	68°F
Nitrogen dew point	-50°F	-50°F	-50°F	-50°F
Ambient operating temperature	33°F - 110°F	33°F - 110°F	33°F - 110°F	33°F - 110°F
Max compressed air requirement, scfm	5.5	13	20	31
Compressed air prefiltration	2 stage including carbon adsorption	4 stage including carbon adsorption	4 stage including carbon adsorption	4 stage including carbon adsorption
Wall mount dimensions and weight	54"H x 18"W x 11"D, 140 lbs.			
Tank (floor) mount dimensions	56"H x 26"W x 34"D, 300 lbs.			
Portable dimensions	60"H x 20"W x 34"D, 250 lbs.			
Inlet/Outlet connection	1/2" NPT / 1/2" NPT			
Noise level	<45 dba	<45 dba	<45 dba	<45 dba
Required annual maintenance	Filters	Filters and Carbon	Filters and Carbon	Filters and Carbon
Application	Motorcycles & Mini Cars	Cars & Light Trucks	Cars & Trucks	Full Vehicle Service
Annual Maintenance Kit	MKTS021	MKTS123	MKT1S23	MKTS123

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Parker Part Number	N2 Analyzer	Auto-Inflator	Counter	Setup	Tank Size	Starter
TS021 - 0 A* B 0 A R**	Yes	Yes	Yes	Tank Mount	60 Gallon	Retail
TS021 - 0 A* 0 0 A R**	Yes	No	No	Tank Mount	60 Gallon	Retail
TS021 - 0 A* B C B R**	Yes	Yes	Yes	Portable	30 Gallon	Retail
TS021 - 0 A* 0 0 0 R**	Yes	No	No	Wall Mount	None	Retail
TS021 - 0 A* 0 0 B R**	Yes	No	No	Wall Mount	30 Gallon	Retail
TS051 - 0 A* B 0 A R**	Yes	Yes	Yes	Tank Mount	60 Gallon	Retail
TS051 - 0 A* 0 0 A R**	Yes	No	No	Tank Mount	60 Gallon	Retail
TS051 - 0 A* B C B R**	Yes	Yes	Yes	Portable	30 Gallon	Retail
TS051 - 0 A* 0 0 0 R**	Yes	No	No	Wall Mount	None	Retail
TS051 - 0 A* 0 0 B R**	Yes	No	No	Wall Mount	30 Gallon	Retail
TS076 - 0 A* B 0 A R**	Yes	Yes	Yes	Tank Mount	60 Gallon	Retail
TS076 - 0 A* 0 0 A R**	Yes	No	No	Tank Mount	60 Gallon	Retail
TS076 - 0 A* B C B R**	Yes	Yes	Yes	Portable	30 Gallon	Retail
TS076 - 0 A* 0 0 0 R**	Yes	No	No	Wall Mount	None	Retail
TS076 - 0 A* 0 0 B R**	Yes	No	No	Wall Mount	30 Gallon	Retail
TS123 - 0 A* B 0 A R**	Yes	Yes	Yes	Tank Mount	60 Gallon	Retail
TS123 - 0 A* 0 0 A R**	Yes	No	No	Tank Mount	60 Gallon	Retail
TS123 - 0 A* B C B R**	Yes	Yes	Yes	Portable	30 Gallon	Retail
TS123 - 0 A* 0 0 0 R**	Yes	No	No	Wall Mount	None	Retail
TS123 - 0 A* 0 0 B R**	Yes	No	No	Wall Mount	30 Gallon	Retail
* - Change to 0 if handheld N2 Analy ** - Change to 0 if Retail Starter kit is						

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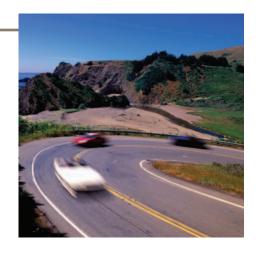
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Parker TireSaver™ Nitrogen Tire Inflation Systems

Accessory Items





Plastic Caps (2000) B04-0190



Chrome Caps (500) TS-CHVC-B



Plastic Cap/Sticker Pack TS-N2001G



Chrome Cap/Sticker Pack TS-N2001C



Separators C02-2367 (1/4") F602-12EJQ/MY (3/4")



Wall Mount Autoinflator TS89XDB-G



Trolley Autoinflator TS89TRL-4



Hanging Kits
TS-4001G (Plastic Caps)
TS-4001 C (Chrome Caps)



Rubber Hoses B04-0400 (12') B04-0401 (24') B04-0407 (35')



Digital Nitrogen Analyzer TS-02A



Nitrogen Storage Tank TS-30G (30 gal) TS-60G (60 gal) TS-120G (120 gal) TS-240G (240 gal)



Replacement Chucks (4) B04-0357



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Point of Purchase Materials



Trifolds (500) **CPack-Tricar**



Trifold Display TS-Displaycar



Window Decal (25) TS-Carlabel



TireSaver Banner TS-UB8



Tiresaver Poster TS-Poster



Buttons (25) TS-Buttoncar-25



Save Fuel Cards/Holder (200)TS-04-0073



Save Fuel Cards (1000) TS-81-0106



Retail Kit TS-SRTD

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